# Case Study: Operations Insight – Maintenance Dashboard

Reducing Downtime by 22% and Saving \$2.1 Million in 30 Days



Tota

## Challenge

42,000 minutes of unplanned downtime in one month (10.9% of available shift time)

- No unified view of which machines, shifts, or causes drove the losses
- Hard to translate minutes into cost impact for finance approvals

#### Solution

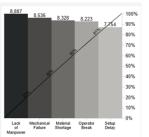
We built a star-schema Power BI model fed from simulated ERP event logs, plus:

- Top-row KPIs: Total downtime, downtime %, event count, avg DT/event, deviation vs 5% goal
- 7-day rolling average trend to spot emerging spikes
- Pareto analysis that ranks root causes and shows cumulative impact
- **Heatmap** pinpointing machine × shift hotspots
- Cost gauge translating downtime minutes into \$50/min cost
- Planned vs. Unplanned split for proactive vs reactive maintenance
- Asset health scatter correlating machine age vs downtime %

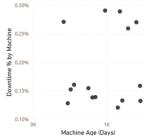
### **Impact**

By focusing on the top two Pareto causes—Lack of Manpower and Mechanical Failures—we can eliminate **42**% of downtime, recovering over **17,500 minutes** ( $\approx$  12 days) per month. At \$50/min, that's **\$875,000** in immediate savings.

#### Visuals

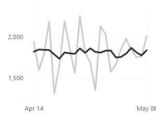






Machine_3	1.52% 1.66%
Machine_4 Machine_5	1.70% 1.76%
Vachine_1	1.70% 1.89%
Machine_2	1.73% 1.88%
viocimic_c	11/2/0 1100/

Machine\_12 Machine\_11















### **Next Steps**

- 1. **View the live demo** at: https://hallpoint.co/live-demo-operations-insight-maintenance-dashboard/
- 2. Book a free walkthrough to see this live on your own data.
- 3. **Contact us** to scope your custom Operations Insight engagement.